

FINE WIRE Instruments

Diameter measurement, Laser Diffraction Sensors



Repeatability and stability $\pm 0.03\%$ of the diameter
Range from 5 to 2000 μm (0.2 to 80 mils), 3 models

LDSN0200: 5 to 200 μm
 LDSN0650: 15 to 650 μm
 LDSN2000: 45 to 2000 μm

Top sales

with a complete line of accessories and software for in line and laboratory applications: portable, wire rotation, oscillating support, label printer...

PC software, network, for production and quality management.

SQM-Fine, Surface quality check

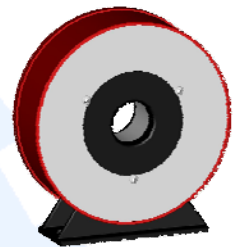
International patent

Advance

Min. 64 dots per turn
 330 000 turns/sec.

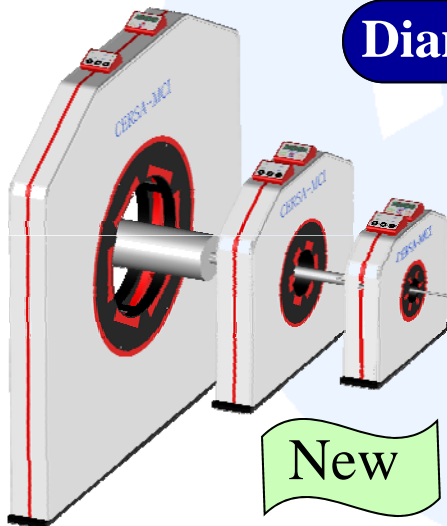
\varnothing from 20 μm to 2mm (1 to 100 mils)

Applications to enamelled, plated, stainless steel, tungsten, gold wires....
 But also, high speed extrusion, coated optical fibres, colouring lines...



CABLES, TUBES, RODS Instruments

Diameter, ovality and defect check



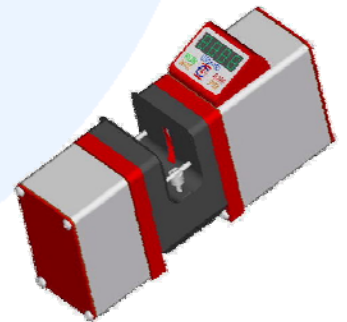
From 3 axes, 20 to 160kHz per axis, 3 models:

LPSN005-H3:	\varnothing 0.3 to 5mm	0.01 to 0.2"
LPSN020-H3:	\varnothing 0.5 to 20mm	0.02 to 0.8"
LPSN080-H3:	\varnothing 1.0 to 80mm	0.04 to 3"

To one axis, 200Hz

LPSN005 \varnothing 0.3 to 5 mm, $\pm 2 \mu\text{m}$
 LPSN020 \varnothing 0.5 to 20 mm, $\pm 6 \mu\text{m}$
 LPSN080 \varnothing 1 to 80 mm, $\pm 20 \mu\text{m}$

New



SQM-Large, Surface quality check

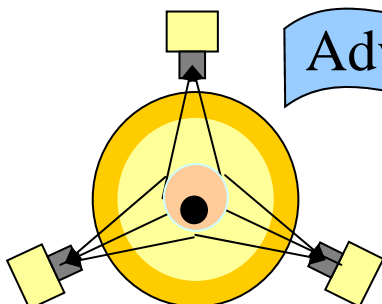
Advance

International patent

384 to 3000 dots per field circumference
 20 to 160 thousand turns/sec.

Range, like LPSNH3 models

Applications to cables, metal rods, tubes, glass rods...



Measure & Control
 Instruments

OPTICAL FIBRES

in line high performance measurement instruments
The only way to whole production quality certification

BARE FIBRE

LIS-Glass, V5.0 :

Top sales

(Laser Interferometric Sensor)

Diameter repeatability : $\pm 0.02\mu\text{m}$, 50kHz

Diameter uncertainty : $\pm 0.15\mu\text{m}$

Defect detection 100kHz, event recording.

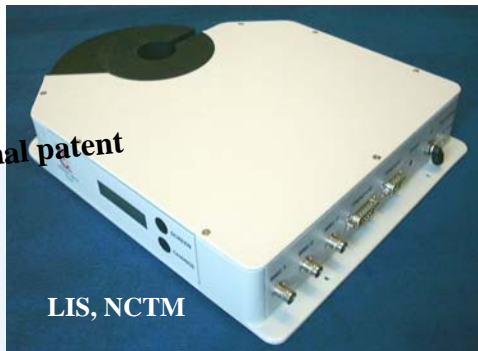
Ultra fine air line detection, $0.7\mu\text{m}$, 400Hz.

Fibre tension measurement: 0-400 grams

Spinning frequency profile measurement.

Fibre no circularity measurement.

International patent



LIS, NCTM

LIS-G

NCTM, V2.0: (Drawing force)

(Birefringence principle)

Non Contact Tension Measurement.

Range: 0-400 grams, Accuracy: $\pm 1\text{grams}$

$\pm 1\text{ gr}$ within 10-40°C ambient.

Repeatability: $\pm 0.5\text{ grams}$

Band pass: 1kHz

Measurement field: 4 mm \varnothing

Top sales

FibreWin PC software



AIR, V1.0 (AIRline detector)

Down to $0.7\mu\text{m}$ air line diameter

100% glass section coverage without spinning

Detection frequency: 400Hz

FibreWin PC software

CERSA-MCI's instrument data collection display, record and report.

New

COATED FIBRE

FEM, (Fibre Eccentricity Measure-

Coating asymmetry when fibre spin.

Concentricity sensitivity: $0.1\mu\text{m}$

Measurement frequency 15 Hz

Top sales

FED, (Fibre Eccentricity Display)

Coating asymmetry display when fibre doesn't spin

LIS-Coating, (Laser Interferometric Sensor)

Coating diameter and asymmetry, Band pass 30Khz,

Airlines, bubbles, lump, neck...100kHz

Advance



FEM 5xx

NCTM

AIR

LIS-C

LIS-C

FEM

